DECLARATION AND POWER OF ATTORNEY

We, Gabriel G. Khairallah, James B. Normann, and Michael A. Pepe, declare that we are citizens of the United States of America, residing respectively at Carrboro, North Carolina; Holly Springs, North Carolina; and Chapel Hill, North Carolina, and that we believe we are the original, first, and joint inventors of the subject matter which is claimed and for which a patent is sought on the invention entitled:

LANDSCAPE TILLER

the specification of which is attached hereto.

We hereby state that we have reviewed and understand the contents of the above identified specification, including the claims.

We acknowledge the duty to disclose to the Patent and Trademark Office all information known to be material to patentability as defined in §1.56. We further declare that no application for patent or inventor's certificate on this invention has been filed in any country foreign to the United States of America prior to this application by us or our legal representatives or assigns.

We hereby appoint Todd A. Benni, Patent Office Reg. No. 42,313, telephone (309) 675-4280, J. Wesley Blumenshine, Patent Office Reg. No. 32,399, telephone (309) 675-5537, J. W. Keen, Patent Office Reg. No. 28,432, telephone (309) 675-5753, and Dennis C. Skarvan, Patent Office Reg. No. 35,360, telephone (309) 675-6060, our attorneys and/or agents, with full power of substitution and revocation, to prosecute this application and to transact all business in the Patent and Trademark Office connected with this application. Please address all correspondence to: Todd A. Benni, Caterpillar Inc., Intellectual Property Department, AB6490, 100 N.E. Adams Street, Peoria, Illinois 61629-6490.

We hereby declare that all statements made herein of our own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements are made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

11/24/03

GABRIEL G. KHAIRALLAH

OKIEL O. KITAIKALLAII

Post Office Address:

100 Rock Haven Road, Apt. E203 Carrboro, North Carolina 27510 MICHAEL A. PEPE

Post Office Address:

915 Dairyland Road

Chapel Hill, North Carolina 27516

JAMES B. NORMANT Post Office Address:

3000 Mills Lake Wynd

Holly Springs, North Carolina 27540